

Work Order ID 161556

Thursday, May 18, 2017 9:10:42 AM

161556

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Item ID: D212-803-115**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Stop *NS2*****Item Name:** Left Hand Pilot In Command - Slim Design, Complete 212/412**Start Date:** 5/18/2017 **Start Qty:** 1.00 ***1*****Cust Item ID:****Required Date:** 5/19/2017 **Req'd Qty:** 1.00 ***1*****Customer:****Reference:****Approvals:** **Process Plan:**  **Date:** MAY 17 2017 **Tooling:** **Date:****Run Start *NR1*****QC:** **Date:** **SPC (Y/N):** **Date:****Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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DSI9728	A
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IIN-D212-803	D
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110	Pick Kit	0.00
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110

Packaging

Packaging

MemoPULL FROM STOCK
D212-803-115 X1

B:147017

REMOVE
MS39029/31-240 X4
B: M134112

TO BE REPLACE BY NEW ONE WHEN AVAILABLE.

 MAY 17 2017

120	QC4- 100% Inspect kits for completeness	0.00
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120

QC

Quality Control

Memo 0.03

DART aerospace			
1270 ABERDEEN ST. HAWKESBURY ON CANADA K6A 1K7 TEL: 1-613-632-5200 www.dartaero.com			
PATENT	N/A	CHG	CHG002
P/N	D212-803-115	STC	SR02233SE
DESC.	LH Pilot in Command	STC	SH16-34
LOT	B147017	STC	
MODEL	Bell 212/412	STC	

DAS
27
9-88

MAY 26 2017

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Item ID: D212-803-115 **Accept** ***N900040100*** **Setup Start** ***NS1***
Revision ID: **Stop** ***NS2***
Item Name: Left Hand Pilot In Command - Slim Design, Complete 212/412
Start Date: 5/18/2017 **Start Qty:** 1.00 ***1*** **Cust Item ID:**
Required Date: 5/19/2017 **Req'd Qty:** 1.00 ***1*** **Customer:**
Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start** ***NR1***
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: _____ Packaging Memo <i>fg027</i> REPACKAGE UNDER NEW BATCH NUMBER & NEW LABELS Identify and pack for shipping as per PPP D212-803-115 Location: _____ PPP Rev: _____	0.00 0.00							DAS 27 9-89 MAY 26 2017
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.10							DAS 21 9-89 MAY 26 2017

DAS
21
9-89

MAY 26 2017

Picklist Print

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Work Order ID: 161556

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Parent Item: D212-803-115

D212-803-115

Parent Item Name: Left Hand Pilot In Command - Slim Design, Complete 212/412

Start Date: 5/18/2017

Required Date: 5/19/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.04.17 NEW ISSUE DD VERF:JLM IPP REV:B
15.07.03 AS PER ECN15-577 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D212-803-115		Manufactured	No				Each	0.0000					
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D212-803-115

Left Hand Pilot In Command - Slim Design, Complete 212/412

M39029/31-240		Purchased	No				Each	21.0000					
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M39029/31-240

Pin

Location

Loc Qty

Loc Code

ST
m134112
ST565
m136450

4
4
17
17

21.0000

**

M39029/31-240		Purchased	No				Each	21.0000					
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M39029/31-240

Pin

Location

Loc Qty

Loc Code

ST
m134112
ST565
m136450

4
4
17
17

MAY 17 2017

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Item ID: D212-803-115

Revision ID:

Accept

Item Name: Left Hand Pilot In Command - Slim Design, Complete 212/412

N900040100

Setup Start ***NS1***

Start Date: 5/18/2017 Start Qty: 1.00

Stop ***NS2***

Required Date: 5/19/2017 Req'd Qty: 1.00

1

Cust Item ID:

Reference:

1

Customer:

Approvals: Process Plan:

QC:

Date: **MAY 17 2017**

Tooling:

Date:

SPC (Y/N):

Date:

Run Start ***NR1***

Stop ***NR2***

Sequence ID/
Work Center ID Operation
Description

Draw Nbr	Revision Nbr	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
DSI9728	A								
IIN-D212-803	D								
110	Pick Kit	0.00							

110

Packaging

Packaging

Memo

PULL FROM STOCK
D212-803-115 X1

B:147017

REMOVE

MS39029/31-240 X4

B: M134112

TO BE REPLACE BY NEW ONE WHEN AVAILABLE.

MAY 17 2017

20

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.03